REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Glycolic Acid

Date of issue: 2020-07-08 **Revision date: 2025-09-12** **Version: R0005.0001**

1. IDENTIFICATION

A. Product name

- Glycolic Acid

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Corrosive to metals : Category1
- Acute Toxicity (Inhalation: dust / mist) : Category4
- Skin corrosion/irritation : Category1A
- Serious eye damage/irritation : Category1
- Specific target organ toxicity(Single exposure) : Category2
- Specific target organ toxicity(Single exposure) : Category3(Respiratory tract irritation)
- Specific target organ toxicity(Repeated exposure) : Category2

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H290 May be corrosive to metals
- H314 Causes severe skin burns and eye damage
- H318 Causes serious eye damage
- H332 Harmful if inhaled
- H335 May cause respiratory irritation.

- H371 May cause damage to organs (Refer Section SDS 11)
- H373 May cause damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

○ **Precautionary statements**

1) Prevention

- P234 Keep only in original container.
- P260 Do not breathe gas/mist/vapours/spray.
- P261 Avoid breathing gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P309+P311 If exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment
- P363 Wash contaminated clothing before reuse.
- P390 Absorb spillage to prevent material damage.

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.
- P406 Store in corrosive resistant container with a resistant inner liner.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Hydroxyacetic acid	Hydroxyethanoic acid ; Glycocide ; a-Hydroxyacetic acid ; Acetic acid, hydroxy- ; 2-Hydroxyacetic acid ;	79-14-1	70~72
Water	Dihydrogen oxide ; Oxidane	7732-18-5	28~30

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Notify your local firestation and inform the location of the fire and characteristics hazard.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Avoid inhalation of materials or combustion by-products.
- Do not approach the tank surrounded by fire until it is extinguished.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Must work against the wind, let the upwind people to evacuate.
- Move container to safe area from the leak area.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.
- Disposal of waste shall be in compliance with the Wastes Control?Act
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Wash thoroughly after handling.
- Avoid direct physical contact.
- Avoid contact with incompatible materials.
- Refer to Engineering controls and personal protective equipment.
- Do not inhale the steam prolonged or repeated.
- Avoid contact with strong oxidizing agent.

B. Conditions for safe storage, including any incompatibilities

- Do not use damaged containers.
- Do not apply direct heat.
- Store according to current laws and regulations
- Avoid direct sunlight.
- Keep in the original container.
- Collected them in sealed containers.
- Do not store in metal containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- Not available

○ **OSHA PEL**

- Not available

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Any chemical cartridge respirator with organic vapor cartridge(s).
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate chemical resistant glove.

○ **Skin protection**

- Wear appropriate chemical resistant protective clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	amber
B. Odor	odorless

C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	10 ℃
F. Initial Boiling Point/Boiling Ranges	112 ℃
G. Flash point	Not available
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	0.02 ㎜Hg
L. Solubility	Not available
M. Vapour density	Not available
N. Specific gravity(Relative density)	1.266
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	76.05

10. STABILITY AND REACTIVITY

A. Chemical Stability

- Stable under normal conditions of use and storage.

B. Possibility of hazardous reactions

- May be corrosive to metals.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with metals.

D. Incompatible materials

- Avoid contact with strong oxidizing agent and strong reducing agent.

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- May cause respiratory irritation.

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes serious eye damage
- Causes severe skin burns and eye damage

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Product (ATEmix) : 2000mg/kg < ATEmix <= 5000mg/kg
- [Hydroxyacetic acid] : LD50 = 1950 ㎎/㎏ Rat (IUCLID, HSDB)
- [Water] : LD50 > 90000 ㎎/㎏ Rat (KOSHA)

*** Dermal**

- Not available

*** Inhalation**

- Product (ATEmix) : mist 1.0mg/L < ATEmix <= 5.0mg/L 4 hr Rat (ECHA)
- [Hydroxyacetic acid] : dust LC50 = 7.7 ~ 14 ㎎/ℓ 4 hr Rat (IUCLID)

○ **Skin corrosion/irritation**
- Causes severe skin burns and eye damage

○ **Serious eye damage/irritation**
- Causes serious eye damage

○ **Respiratory sensitization**
- Not available

○ **Skin sensitization**
- Not available

○ **Carcinogenicity**

*** IARC**
- Not available

*** OSHA**
- Not available

*** ACGIH**
- Not available

*** NTP**
- Not available

*** EU CLP**
- Not available

○ **Germ cell mutagenicity**
- Not available

○ **Reproductive toxicity**
- Not available

○ **STOT-single exposure**
- May cause damage to organs
- May cause respiratory irritation.

○ **STOT-repeated exposure**
- May cause damage to organs through prolonged or repeated exposure

○ **Aspiration hazard**
- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**
- [Hydroxyacetic acid] : LC50 5000 ㎎/ℓ 96 hr Brachydanio rerio (OECD SIDS)

○ **Crustaceans**
- Not available

○ **Algae**
- Not available

B. Persistence and degradability

○ **Persistence**
- [Hydroxyacetic acid] : log Kow = -1.11 (NITE)
- [Water] : log Kow = -1.38

○ **Degradability**
- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**
- Not available

○ **Biodegradation**
- [Hydroxyacetic acid] : Biodegradability = 86 (%) 14 day (CHRIP)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- It shall be treated by incineration

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 3265

B. Proper shipping name

- CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.

C. Hazard Class

- 8

D. IMDG CODE/IATA DGR Packing group

- I

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-A (General fire schedule)
- EmS SPILLAGE SCHEDULE : S-B (Corrosive substances)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [Hydroxyacetic acid] : Not applicable
- [Water] : Not applicable

○ **Information of EU Classification**

*** Classification**

- Not applicable

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2020-07-08

C. Revision number and Last date revised

- 4 times, 2025-09-12

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).